
Product Name: High Heat Erosion Coating Grey (693) MSRR9188

Product Number: IP9188-693-GREY

Product Description: Latest generation of products developed with the environment in mind – Toluene Free.

IP9188-693-GREY is an erosion resistant stoving coating, resistant to heat, corrosion and aircraft fluids. Suitable for use on steel and aluminium components with a continuous running temperature of less than 280°C (535°F), for use on engine components operation up to 250°C.

Current uses include impellers in gas compressors pumping North Sea gas from offshore platforms. Resistant to Hydrogen Sulphide and Carbon Dioxide which is used to protect rough casting against corrosion and crusting.

Approvals/Specifications:

- MSRR9188, OMat 7/5E
- Alternative to SE164, PL250 and 3862-X-0000
- Performs to DTD900 / 6002, MTU-MTS

Performance: Routinely quality tested to meet the following parameters:

- 100 hours dry heat @ 300°C (575°F)
- 100 hours ester lubricant @ 150°C (300°F)
- 3 hours skydrol @ 70°C (160°F)
- 100 hours engine fuel @ 150°C (300°F)

Components: Single component baking product. May require thinner IP985-Reducer

Application:

Surface Preparation: Substrate must be clean and grease free as a minimum. May be applied over abraded, phosphate or chromated substrate.

Paint Preparation:

Stir well before use. All separated material must be re-incorporated into the bulk product. No time limits are specified for the mixing operation. The operator must be satisfied that the product including any thinning solvent is thoroughly mixed before use. Where mechanical mixing is employed care must be taken to not heat the product to above the maximum storage temperature. Mixing in open containers should be limited to <10 minute periods to ensure that solvent evaporation does not compromise the product. Shaking or rolling in closed containers is an acceptable mixing method for small volume products supplied ready for use.

Application Method:

Designed for Spray Application. Application procedure IPAS 016

Drying Curing:

Spray one coat and flash off for 20 minutes, apply a second coat and flash off for 30 minutes. Then stove for 2 hours at 185-195°C (365-385°F). Repeat process if greater film thickness is required.

Technical Properties:

Supply Viscosity:	45-55s ISO 4 @ 23°C
Flash Point:	24-26°C closed cup
VOC Content:	574 g/litre
Colour:	White
Pack Size:	1 and 5 Litre
Density:	1.23 kg/litre
Gloss:	Semi-Gloss
Thinner:	IP985-Reducer or IP9151
Solvent/Clean Up:	40006 Gun Cleaner
Catalyst:	N/A
Theoretical Coverage:	14.4 sq m/litre @ 25 micron

Storage:

Highly flammable liquid: store and use in accordance with the flammable liquid regulations

Shelf Life: 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

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Safety Data Sheets:

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