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**Product Name:** Surface Inspection Fluid

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**Product Number:** NML21

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**Product Description:** Rolls Royce approved material for routine production acceptance of both glass and carbon re-enforced composites prior to bonding. Violet coloured, surface inspection fluid for use on carbon and glass reinforced composites prior to bonding.

This product has a very low hazard rating. Care must be taken in use so as not to stain the skin; this is best avoided by wearing impervious gloves. Observe normal industrial hygiene practices. This product covers the requirements of a surface inspection fluid for use a break test medium on prepared Glass Reinforced Composites and Carbon Fibre Reinforced Composite surfaces prior to bonding.

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**Approvals/Specifications:**

- Rolls Royce Code: 113131
- CSS 251
- Previously MSRR 9015

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**Performance:** Will give satisfactory water break performance when checked to Rolls Royce CSS Test 3.

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**Components:** Single Pack Product.

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**Application:**

**Surface Preparation:** Ensure that all surfaces are clean and dirt / dust free

**Paint Preparation:** Mix thoroughly before use.

**Application Method:** May be brush, pad or spray applied

**Drying Curing:** Air drying product

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# Technical Data Sheet



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## Technical Properties:

<b>Supply Viscosity:</b>	Ready For Use
<b>Flash Point:</b>	16°C closed cup method
<b>VOC Content:</b>	20 +/- 5
<b>Colour:</b>	Violet
<b>Pack Size:</b>	500ml or 1 Litre
<b>Density:</b>	0.99 +/- 0.01kg/l
<b>Gloss:</b>	Not Applicable
<b>Thinner:</b>	N/A
<b>Solvent/Clean Up:</b>	40006 Gun Cleaner
<b>Theoretical Coverage:</b>	N/A

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## Storage:

Highly flammable liquid: store and use in accordance with the flammable liquid regulations

**Shelf Life:** 12 months temperate; 6 months tropical

**Before use, refer to Product Safety Data Sheet**

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## Safety Data Sheets:

For Safety Data Sheets please contact our Sales Department:

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