

Technical Data Sheet



Product Name: Green Tinted Stop Off Lacquer

Product Number: PL81-2438-099

Product Description: Temporary protective stop-off laquer and insulating varnish

Approvals/Specifications: See PL106; IP9186; PL81-R3

Performance:

- A very fast-drying coating.
- Used for plating insulation, as a temporary protective stop off lacquer and as an insulating varnish.
- This product has a good protection against hydrofluoric and nitric acid and also hot plating solutions.
- It has been used as a maskant for protection against electroless nickel plating. It withstands 4 hours at 95°C.
- PL81-2438-099 is removable by immersion in strong solvent.

Components: 1 or 5 litre cans

Application:

Surface Preparation: See below.

Paint Preparation: Shake/ stir well before use

Application Method: Can be sprayed, brushed or dipped on to a clean, grease and oil free surface.

Removal

40020 solvent remover. Straight Ketones, e.g. MEK will remove or Trike bath.

Drying Curing:

Air dry:

- touch dry in approx. 10 -15 minutes

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Technical Properties:

Supply Viscosity:	B3 @ 20°C 20-30 seconds
Flash Point:	4°C/3/Paint UN 1263/PKG Group 11
VOC Content:	-
Colour:	Green Tint
Pack Size:	1 and 5 Litre containers
Density:	0.840 +/- 0.015kg/l
Gloss:	N/A
Thinner:	Supplied Ready for Use
Solvent/Clean Up:	40020
Catalyst:	N/A
Theoretical Coverage:	-

Storage:

Highly flammable liquid: store and use in accordance with the flammable liquid regulations

Shelf Life: 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

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Safety Data Sheets:

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