

Technical Data Sheet



Product Name:

Blue Tinted Stop Off Lacquer

Product Number:

PL81-R3

Product Description:

A very fast-drying coating. Used for plating insulation, as a temporary protective stop off lacquer and as an insulating varnish.

Approvals/Specifications:

- OMat 7/40C
 - RR Code 137613
 - See Also PL106 and IP9186
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Performance:

This product has a good protection against hydrofluoric and nitric acid and also hot plating solutions. It has been used as a maskant for protection against electroless nickel plating. It withstands 4 hours at 95°C. PL81-R3 is removable by immersion in strong solvent.

Components:

Single Pack Product

Application:**Surface Preparation:**

Surfaces must be clean, grease and oil free.

Paint Preparation:

Shake/ stir well before use

Application Method:

Can be sprayed, brushed or dipped on a clean, grease free surface.

Removal

Straight Ketones, e.g. MEK will remove or Trike bath but 40020 solvent remover will do it better.

Drying Curing:

Air dries in approx. 10-15 minutes

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Technical Properties:

Supply Viscosity:	B3 @ 20°C 20-30 seconds
Flash Point:	Below 4°C
VOC Content:	-
Colour:	Blue
Pack Size:	1 and 5 Litre Containers
Density:	0.850 +/- 0.015kg/l
Gloss:	-
Thinner:	Supplied Ready for Use
Solvent/Clean Up:	40020
Catalyst:	N/A
Theoretical Coverage:	10 -12 sq. m. per Ltr. (Est.)

Storage:

Highly flammable liquid: store and use in accordance with the flammable liquid regulations

Shelf Life: 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

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Safety Data Sheets:

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